Data ID		**TAPS**	Report Title							Used Tool (Comventional)	

General Information

			Customer Information		Machine and Holder		Work Piece	
Secrecy of Data								
Date Created	Entered by		Customer Nr		M/C Maker		Process	
			Customer		M/C Desc.		Thread Limit	
Current Status	Verified by				Machine Type		Material Std.	
			Industry		Spindle KW		Material Type	
Last Editted	Editted by		Operator		Spindle Size		Material Desc.	
			Country		Holder Type		Hardness	

		Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.
Cutting Conditions	Manufacturer						
	Tool Name						
	Size						
	Chamfer Length						Clamping Condition
	Tap Limit						
	Tool Material						
	EDP						
	Coating						
	Number of Flutes						
	ENTER_ Vc (m/min)						
	ENTER_n (min-1)						
	BACK_Vc (m/min)						
	BACK_ n (min-1)						Memo
	Thread Length						
	Drill Maker						
	Hole Dia.(mm)						
	Hole Depth (mm)						
	Blind / Through						
	Coolant						
	Coolant Dilution						
	Coolant BAR						
	Criteria						
	Time or Cut Dist.						
	Decision						
	Formed Minor dia.						
Notes	Issue to Resolve						
	OSG Proposal						
	Results						
	Advice 1						
	Advice 2						

Used Tool (Test 1)

Used Tool (Test 2)

Used Tool (Test 3)

Used Tool (Test 4)